



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE703A94-1130-01-29

Job Sheet 187712



Part No: RBE703A94-1130-01-29

Job Qty: 10 ea

Part Name: Tab Adjuster Clamp



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/12/18

Job Tracking No:

Due Date: 1/10/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE703A94-1130-01 REV K IPP Rev.A 17.08.09 New issue DP Verify DD/IPP Rev B 17.11.30 DWG Rev K DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	1/10/19	1/10/19	0.00	0.00	Start Up Machining-1		PS 19-01-07
110	Bandsaw	10 pcs	1/10/19	1/10/19	0.00	0.50	Bandsaw1		PS 19-01-07
120	Mori Seiki	10 pcs	1/10/19	1/10/19	0.00	10.00	NV5000-2		PS 19-01-07
130	QC	10 pcs	1/10/19	1/10/19	0.00	0.00	QC2 Machining-4		PS 19-01-07
140	QC	10 pcs	1/10/19	1/10/19	0.00	0.00	QC8 Machining-4		PS 19-01-08
160	Outsource	10 pcs	1/10/19	1/10/19			ATC001-VC Altech		PS 19-01-08
170	Packaging	10 pcs	1/10/19	1/10/19	0.00	0.00	Packaging2		PS 19-01-08
180	QC	10 pcs	1/10/19	1/10/19	0.00	0.00	QC5		PS 19-01-08
190	Packaging	10 pcs	1/10/19	1/10/19	0.00	0.00	Packaging3-1		PS 19-01-08
200	QC21-SA	10 Ea	1/10/19	1/10/19	0.00	0.00	QC21		PS 19-01-08

Part Op 110 - Cut Blanks to 4.25"

Descriptions: 120 - 1-Machine as per folio FB583 FOLIO REV: AA DWG REV: K 2-Debur GA133
160 - -Issue P/O to Groupe Altech: 20042196 -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1
- Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.500X01.500	6061T6 Bar 0.500 X 1.500	3.5000 ft (.35 ea)	90-Start up Operation	5033405 3.377' used

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.500X01.500	4	11	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S142284

Part: RBE703A94-1130-01-29

Job No: 187712

Serial No/Batch: S142284

Revision: K

Inspector:

Exp Date:

Instructions: URF 17-623

Date: 01/07/19

ifications

ould not be found.

Plex 12/12/18 8:05 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

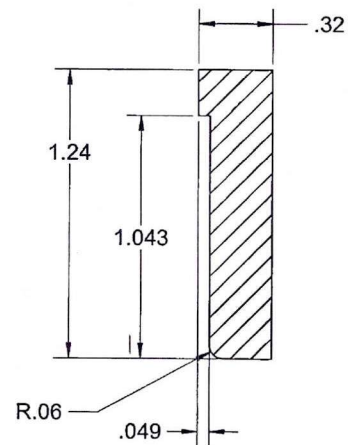
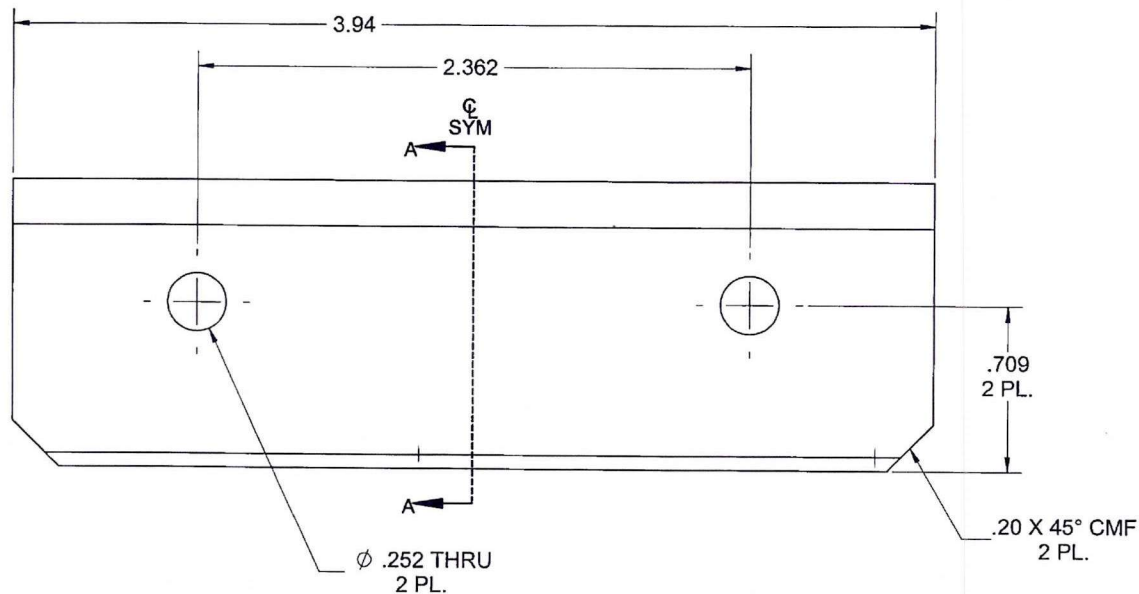
8 7 6 5 4 3 2 1

D

C

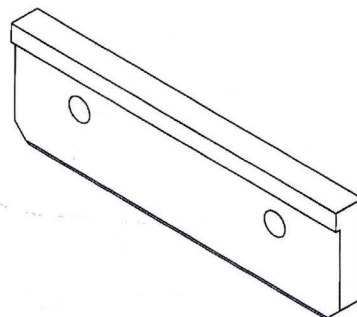
B

A



SECTION A-A

RBE703A94-1130-01-29 TAB ADJUSTER CLAMP



NOTES:

- 1) MATERIAL: 6061-T6
- 2) FINISH: CLEAR ANODIZE
- 3) HEAT TREAT: N/A
- 4) SPEC: MIL-A-8625, TYPE II, CLASS 1; WATER SEALANT
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: N/A

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 187712 N5
1872-12

DART AEROSPACE		Hawkebury, Ontario, Canada	
TITLE TAB ADJUSTER CLAMP			
DWG NO. RBE703A94-1130-01-29		REV K	
DESIGN BY: VM 8/28/2017	XXX ± .005 FRACTIONS & 1/8	ANGLES ± 1°	
DRAWN BY: VM 11/24/2017	XX ± .01	SURFACES = 125	
CHECKED: WM 11/30/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		
MFG. APPR: JDP 11/30/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009		
APPROVED: JDP 11/30/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING		
DATE: 11/24/2017	SCALE: NTS WEIGHT: 0.126LBS SHEET 12 OF 17		
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042198



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO042198
PO Date: 1/8/19
Due Date: 1/16/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	187597	RBEL135M-2905-101-15	Clamp -Issue P/O to Groupe Altech; PO _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	1/16/19	4 pcs	0 pcs	4 pcs	\$4.2857142/pcs	\$17.14
2	187596	RBEL135M-2905-101-14	Collar -Issue P/O to GROUPE ALTECH; PO _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	1/16/19	5 pcs	0 pcs	5 pcs	\$4.2857142/pcs	\$21.43
3	186063	RBE105-31702W14-3	Support Body -Issue P/O; _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	1/16/19	4 pcs	0 pcs	4 pcs	\$4.2857142/pcs	\$17.14



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PURCHASE ORDER

PO042198



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	187590	RBEL135M-2905-101-09	Drive Pulley -Issue P/O to GROUPE ALTECH; PO _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	1/16/19	5 pcs	0 pcs	5 pcs	\$4.2857142/pcs	\$21.43
5	187712	RBE703A94-1130-01-29	Tab Adjuster Clamp : URF 17-623 -Issue P/O to Groupe Altech: _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 - Certificate of Conformity is required	Firmed	-	1/16/19	10 pcs	0 pcs	10 pcs	\$4.2857142/pcs	\$42.86

5X JAN 16 2019

10X JAN 16 2019

Grand Total: \$120.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/9/19 8:16 AM dart.tsimiklis.chrisoula

DAS
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Certificat de Conformité / Certificate of Compliance

(015768-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

015768 - 1

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
15-Jan-2019		Aman		042198				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBEL135M-2905-101-15 ✓ Rev.	RBEL135M-2905-101-15 01-ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	4	4 ✓	0	0	0
2	RBEL135M-2905-101-14 ✓ Rev.	RBEL135M-2905-101-14 01-ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	5	5 ✓	0	0	0
3	RBE105-31702W14-3 ✓ Rev.	RBE105-31702W14-3 01-ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	4	4 ✓	0	0	0
4	RBEL135M-2905-101-09 ✓ Rev.	RBEL135M-2905-101-09 01-ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	5	5 ✓	0	0	0
5	RBE703A94-1130-01-29 ✓ Rev.	RBE703A94-1130-01-29 01-ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	10	10 ✓	0	0	0

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Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.